

Work Order ID 66809

Monday, February 28, 2011 10:21:52 AM



Page 1

Item ID: D412-705-017

Accept



Setup Start



Revision ID:

Stop



Item Name: N1 Gearbox Access Panel

Start Date: 2/28/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

11-02-25

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3255

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-705-017

CHG001

Subonly

JG for BG 11-4-18

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

P4/4/18

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Subonly

②

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Page 2

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Start Date: 2/28/2011 Start Qty: 1.00

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Customer:

Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-705-017

Location: 31A

PPP Rev: A

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/4/19

Picklist Print

Monday, February 28, 2011 10:21:59 AM

Page 1

Work Order ID: 66809



Parent Item: D412-705-017



Parent Item Name: N1 Gearbox Access Panel

Start Date: 2/28/2011

Required Date: 3/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 06-08-02 JLM
IPP Rev:D ECN 1052 07-11-06 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C3A		Purchased		No		120	Each	243.0000	30	30			
Bolt													

Location	Loc Qty	Loc Code
ST350	243	
115159	39	
116081	104	
116704	100	

D3255-041		Manufactured		No		120	Each	0.0000	1	1			
Access Panel Assembly													

D3255-042		Manufactured		No		120	Each	0.0000	1	1			
Access Panel Assembly													

MS20427M3-3		Purchased		No		120	Each	536.0000	36	36			
Rivet													

Location	Loc Qty	Loc Code
ST318	536	
115589	536	

Picklist Print

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Parent Item: D412-705-017



Parent Item Name: N1 Gearbox Access Panel

Start Date: 2/28/2011

Required Date: 3/7/2011

Start Qty: 1.00

Required Qty: 1.00

MS21060-L3K

Purchased

No

120

Each

99.0000

18

18



Nut Plate



117087 *[Signature]*

Location

Loc Qty

Loc Code

ST302

99

115101

1

115392

9

116082

39

116712

50

MS9321-09

Purchased

No

120

Each

43.0000

30

30



Washer



117087 *[Signature]* 11/4/18

Location

Loc Qty

Loc Code

ST296

43

116169

43

11

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X	1				D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

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Revision: C

Date: 07.10.12